

Making Wire Coils with the Jump Ringer



Jump Ringer Parts

- Winder and Chock
 - Drill bit chock
 - Mounted on metal bracket
 - Handle for turning
- Mandrels
 - About 5" long
 - Set has 1mm to 18mm in 0.5mm increments
 - Notch for wire at one end



Close up of Mandrel notch

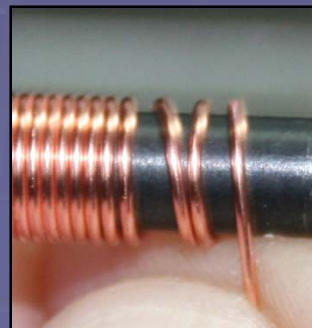
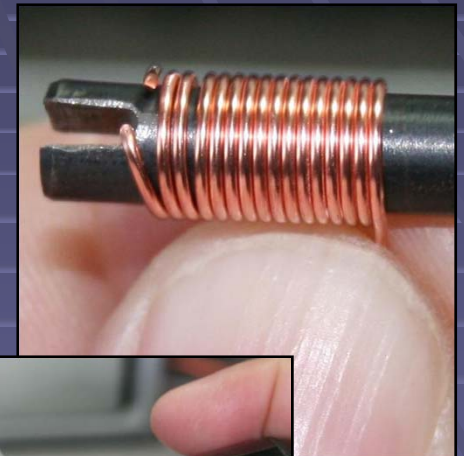
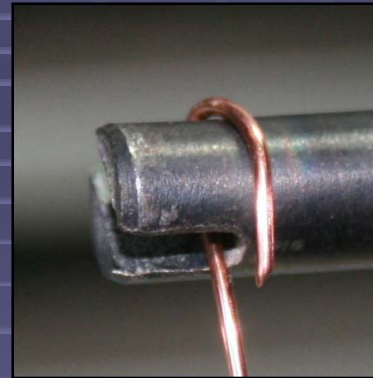
Winder Set-Up

- Mount winder to table with C-clamp
- Select and insert mandrel
- Tighten Chock



Winding the Wire

- Loop wire through notch
- Hold end of wire to start winding
- Turn winder handle to coil
- Uncoil and rewind if wraps become uneven



Finish

- Wine wire all the way up the chock
- Slide coil off of mandrel
- Flush cut ends of coil
- Finished coil ready to use

